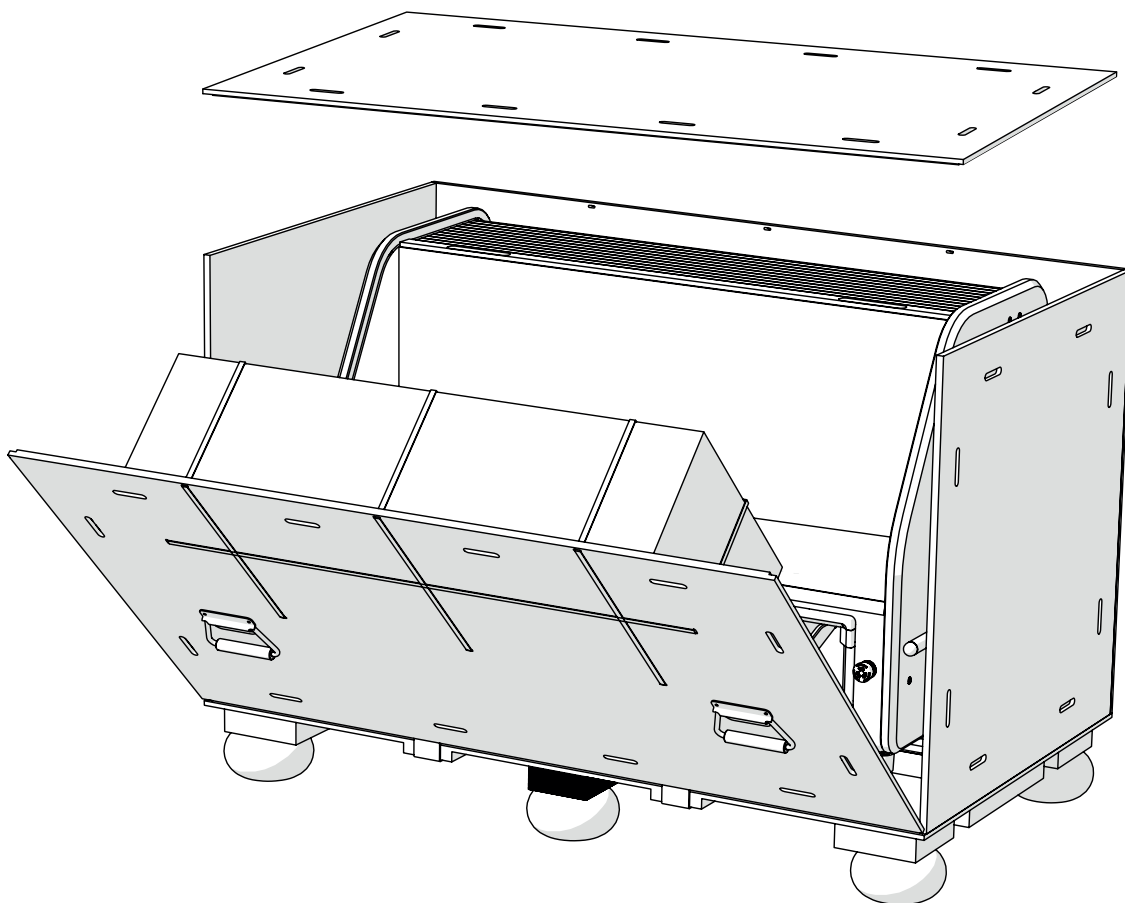




**SINGER
INSTRUMENTS**
A RESPONSIBILITY TO SCIENCE!

ROTOR+™

INSTALLATION
GUIDE v1.4



BEFORE YOU START!

- **Ensure you've read the Rotor+ Pre-installation Guide.** Before delivery, your lab was sent a Pre-Installation Guide helping you to prepare for installation. Please pay particular attention to the electrical requirements.

A copy of the guide can be found: <https://bit.ly/ROTORPreInstall>

- **Heavy! Lifting requires 4 people.** The Rotor+ weighs 110kg. It will require 4-5 people to lift it onto your bench. Always lift the Rotor+ by its side transit handles. To reduce manual handling, ensure the Rotor+ crate is unpacked close to the bench you plan to use the Rotor+ on. Leave at least 1m around the crate to comfortably unpack the Rotor+.
- **Don't forget to fill out the confirmation form when you're done.** This confirms that the installation has gone well or that additional support is required. The installation confirmation form can be found: <http://bit.ly/installconfirmation>



For more support
resources visit
bit.ly/ROTORhelp

| | | | |
|----|--------------------------------------|----|----------------------------------|
| 3 | UNBOXING | 13 | Install the fluorescent lights |
| 3 | Open the crate | 14 | Install the UV light |
| 7 | Remove from the crate | 16 | Remove the side transit brackets |
| 8 | ROTOR+ ANATOMY | 17 | Insert the pad trays |
| 9 | ACCESSORY BOXES | 18 | Attach the MCI |
| 10 | INSTALLATION | 23 | Install the airline |
| 10 | Remove transit tape | 24 | Power up |
| 11 | Remove the internal transit brackets | 25 | Go forth and do science! |
| 12 | Set the pad head | 25 | Confirm your installation |

ROTOR+ INSTALLATION

The unboxing, assembly and installation of the ROTOR+ requires no special skills — you just need the instructions in this guide.

If you have any questions before or during installation, we're on hand to help:

Phone: +44 (0) 1984 640226

Email: technicalsupport@singerinstruments.com

When you have finished installation please fill out the installation confirmation form: <http://bit.ly/installconfirmation>

ADDITIONAL TOOLS

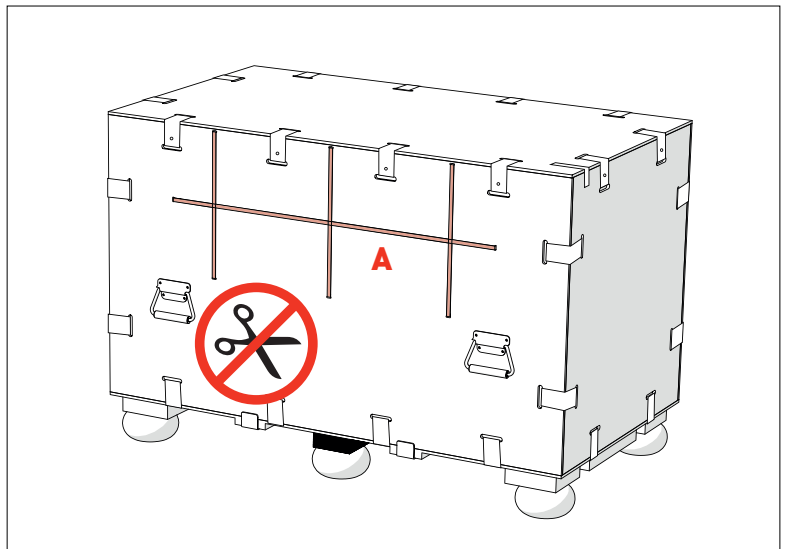
To complete your installation you will need the following tools:

- Pozidriv screwdriver
- Phillips head screwdriver
- 2x 17mm spanners
- Scissors

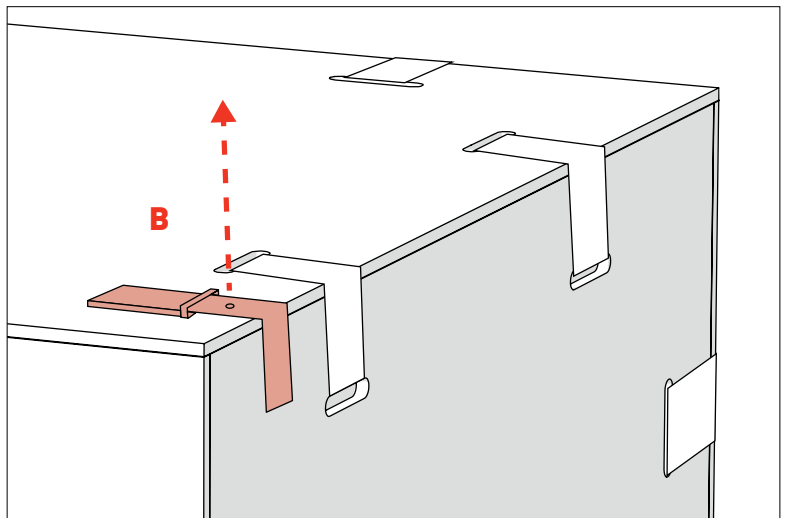
UNBOXING

1. Open the crate

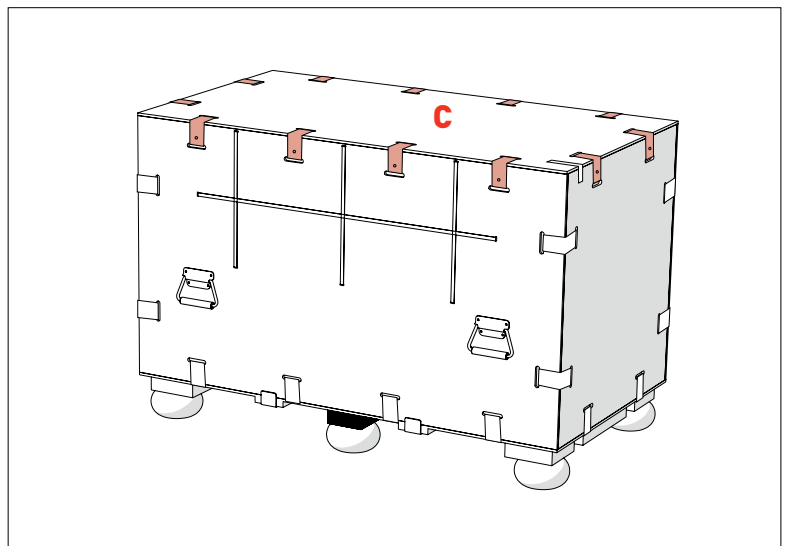
- Remove any banding on the crate lid. Be careful not to remove the internal banding shown here (A).



- Locate the clip tool on the top of the crate (B) and remove it using a Pozidriv screwdriver.



- The lid has 12 clips (C).

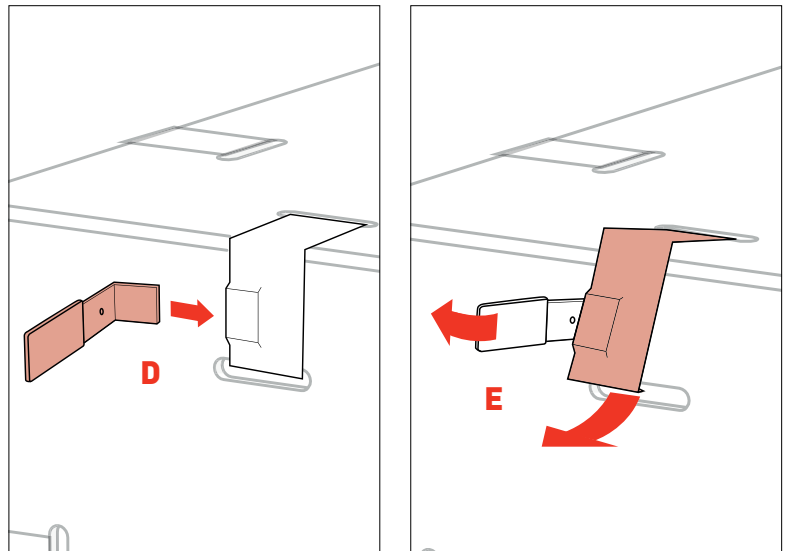


UNBOXING

- Slide the clip tool under a lid clip (D) and use it as a lever to remove the clip (E).

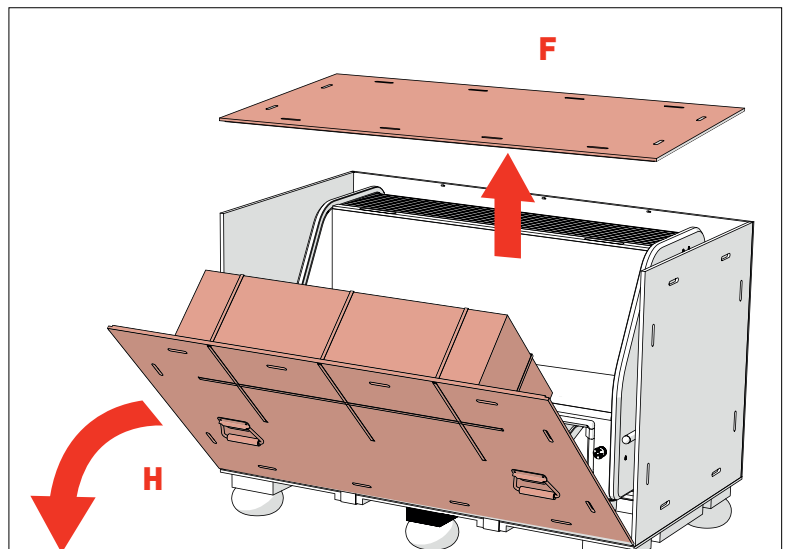
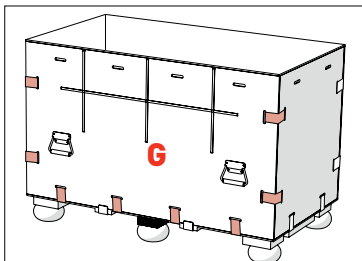
NOTE: Place your hand on top of the clip to stop it springing off too violently.

- Repeat this for all 12 lid clips.

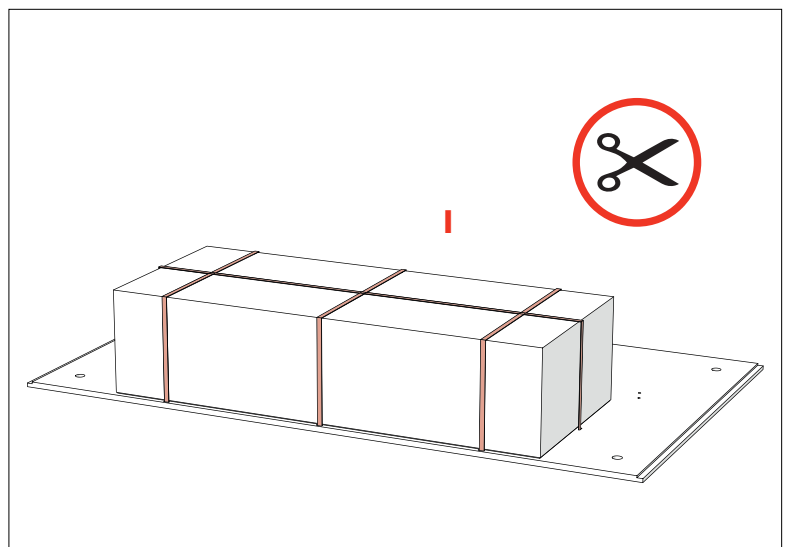


- Remove the crate lid (F).
- The front panel has an accessories box attached to it. Remove the front panel clips (G) and carefully hinge the panel away from the ROTOR+ (H).

WARNING: The accessories box is heavy. This step may require 2 people.



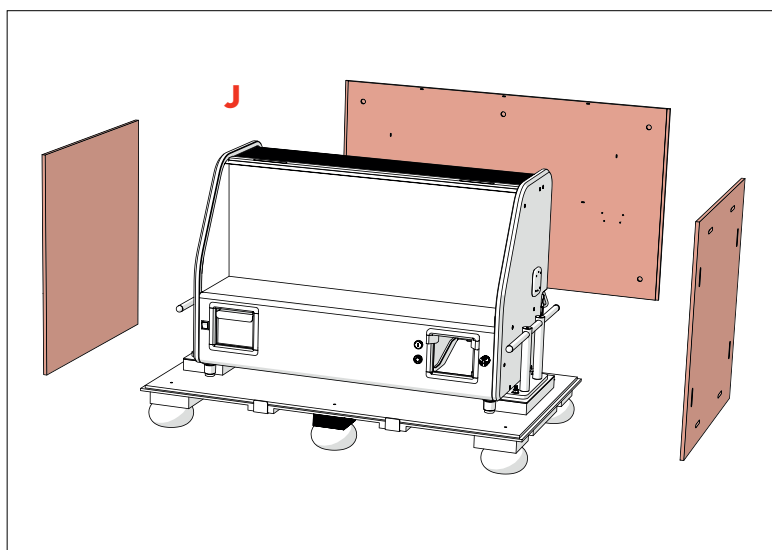
- Remove the banding with scissors and leave the accessories box to one side (I).



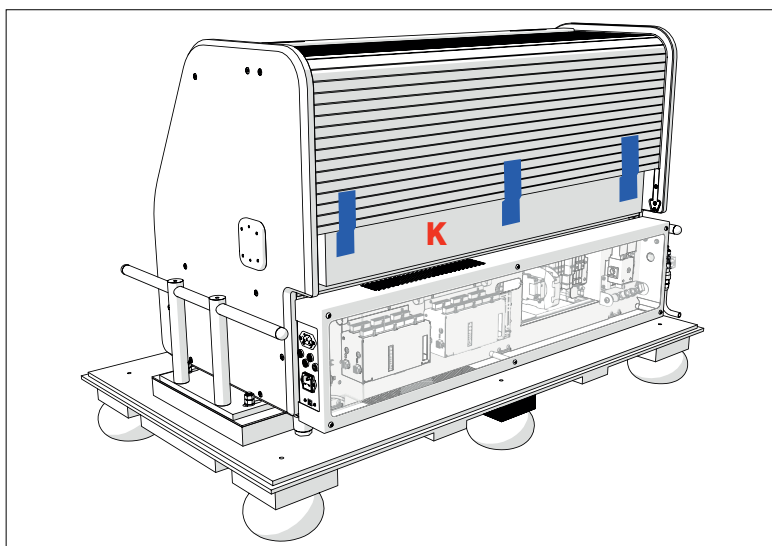
- Remove the rest of the clips and the 3 remaining side panels (J).

NOTE: This will be easier with 2 people: 1 to hold the panel while the other removes the clips.

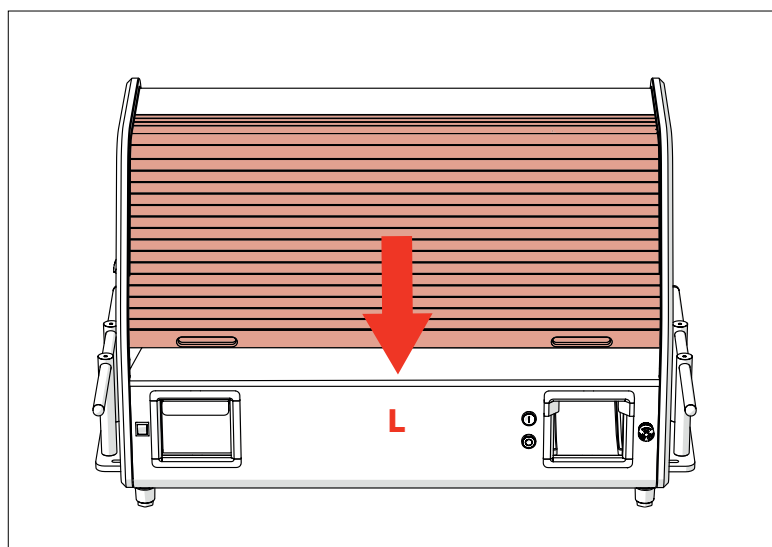
- Store all panels and clips somewhere safe together.
- Remove the plastic cover from the ROTOR+. Here you'll find your ROTOR+ user guide.



- Remove the blue tape at the back of the ROTOR+.

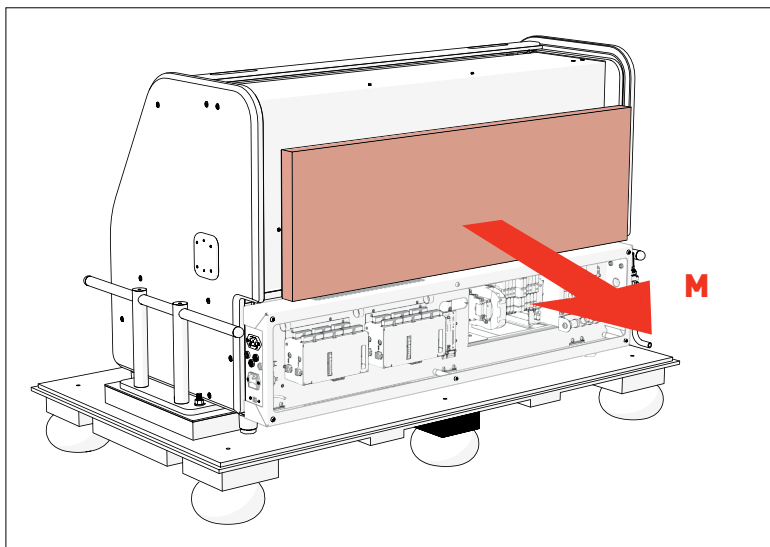


- Close the roller door (L).



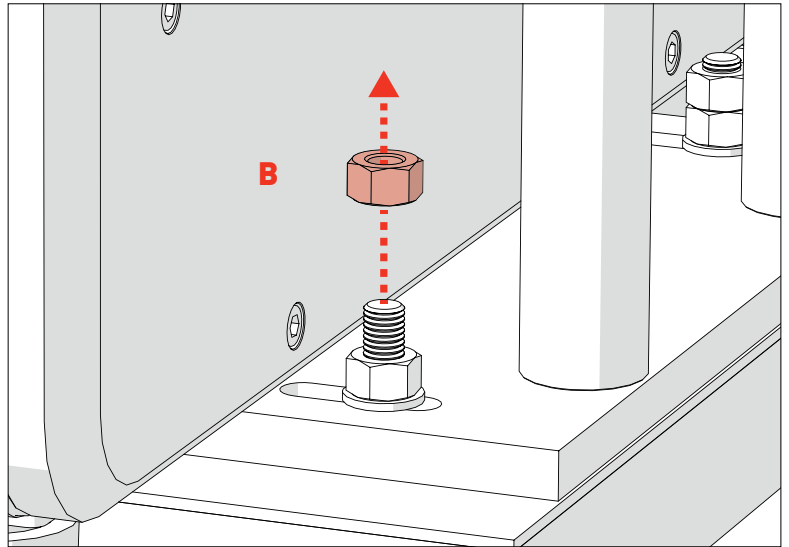
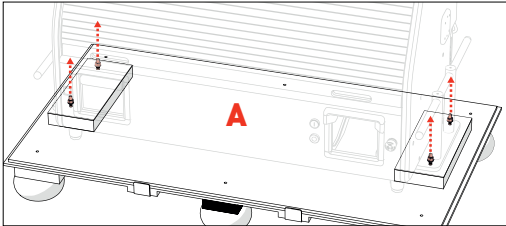
UNBOXING

- Carefully remove the lighting box taped to the back of the ROTOR+ (M) and keep to one side.
- **WARNING:** The lighting box contains glass tubes.

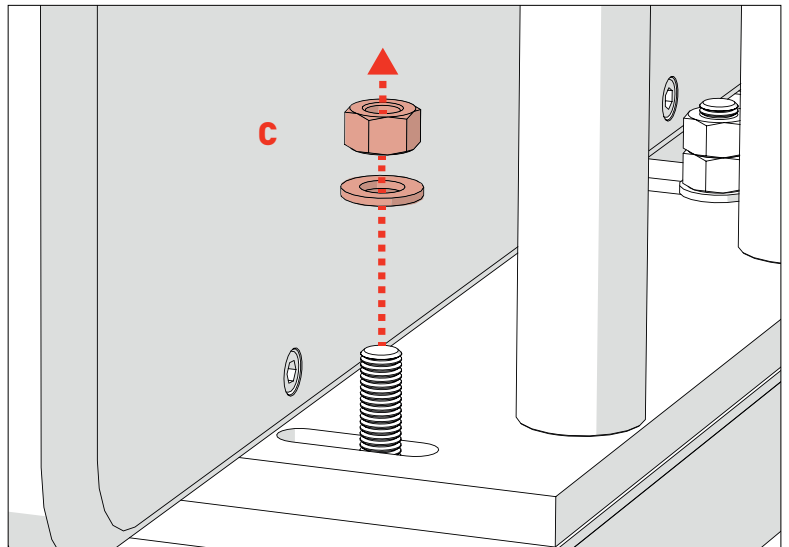


2. Remove from the crate

- The ROTOR+ needs to be detached from the base of the crate by removing the base nuts (A).
- Use one 17mm spanner to hold the bottom nut in place while using another 17mm spanner to remove the top bolt (B).



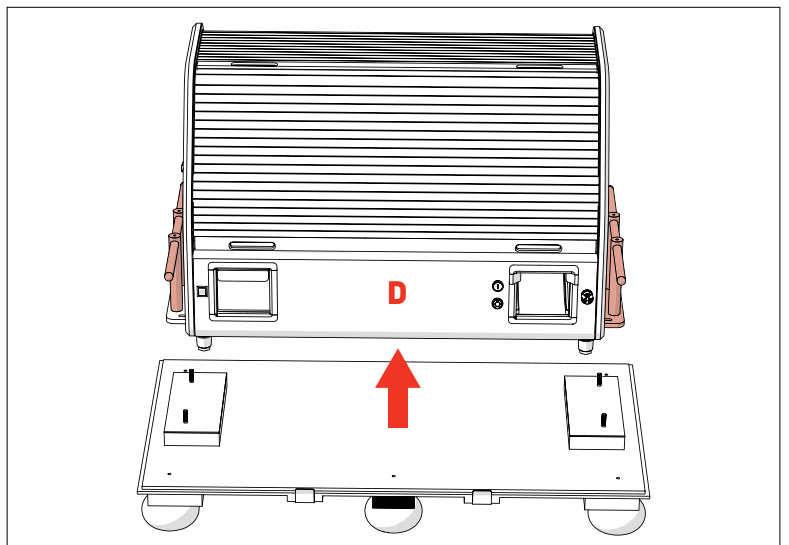
- Remove the bottom nut and washer using the 17mm spanner (C).
- Repeat this for all 4 positions (A).



- With 4 people (1 on the end of each handle) carefully lift the ROTOR+ onto its bench location (D). It might be useful to have a fifth person to hold the base down while the others lift.

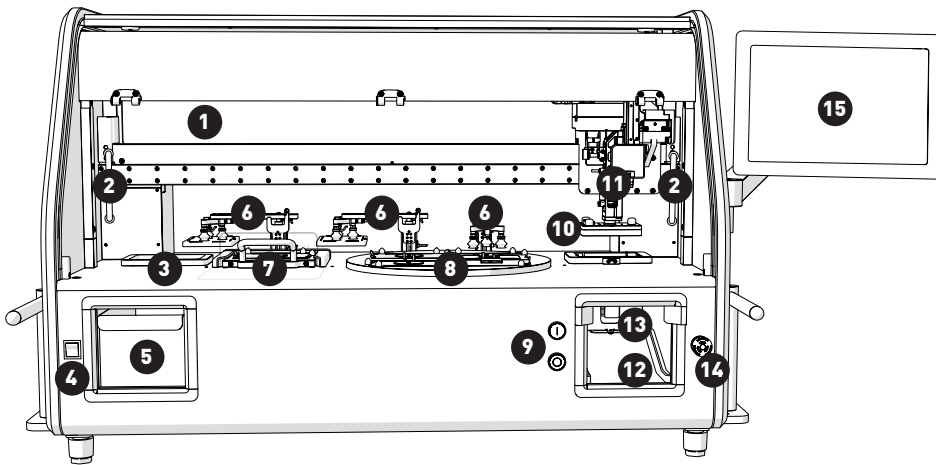
· **WARNING:** The ROTOR+ is heavier on the back.

- All packing materials can now be removed from the area. Make sure there's nothing left in the boxes.

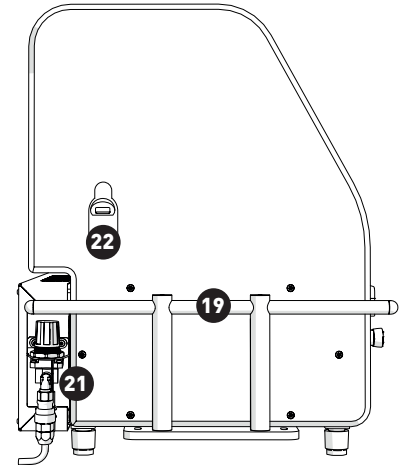


ROTOR+ ANATOMY

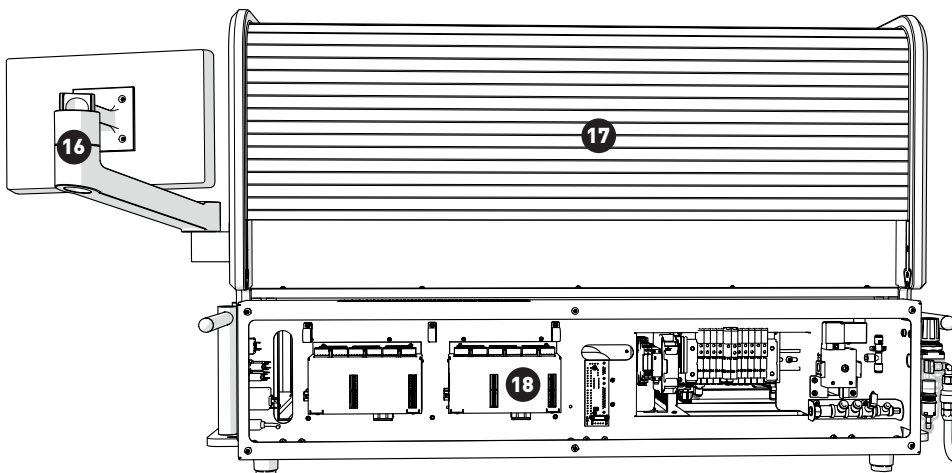
FRONT



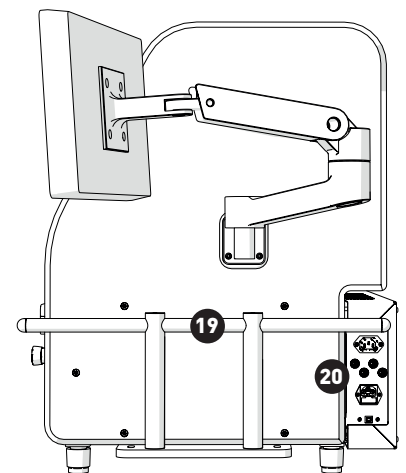
LEFT



BACK



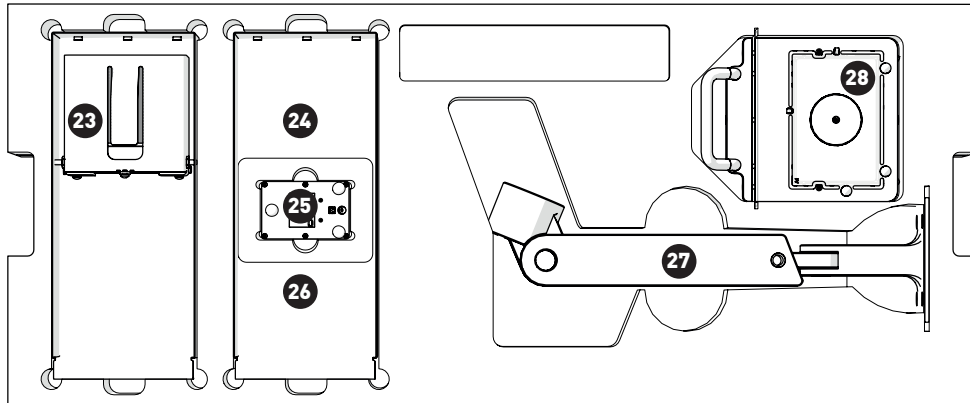
RIGHT



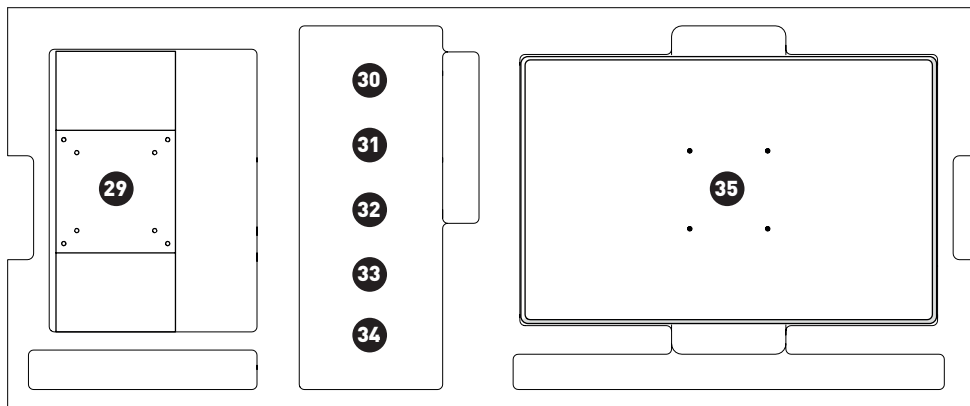
- | | | |
|----------------------|------------------------|------------------------------|
| 1. Protective Screen | 9. Fast Buttons | 17. UV Decontamination Cover |
| 2. Screen Handles | 10. Pad Head | 18. Control Panel |
| 3. Dump Zone | 11. Carriage Arm | 19. Transit Brackets* |
| 4. Power Switch | 12. Hopper Loading Bay | 20. Power Socket |
| 5. Dump Drawer | 13. Pad Hopper | 21. Air Line Connection |
| 6. Lid Lifters | 14. Emergency Stop | 22. Bottle Opener |
| 7. Black Bay | 15. MCI Touch Screen | |
| 8. Turntable | 16. MCI Mounting Arm | |

*Ensure to keep the Transit Brackets in a safe place incase the ROTOR+ ever requires moving.

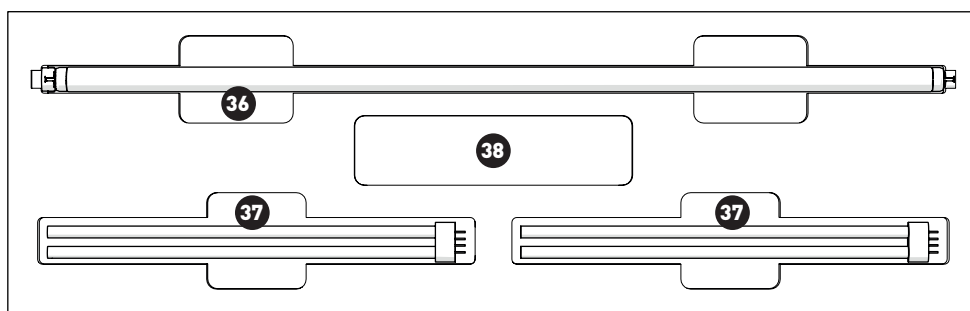
TOP ACCESSORIES TRAY



BOTTOM ACCESSORIES TRAY



LIGHTING BOX

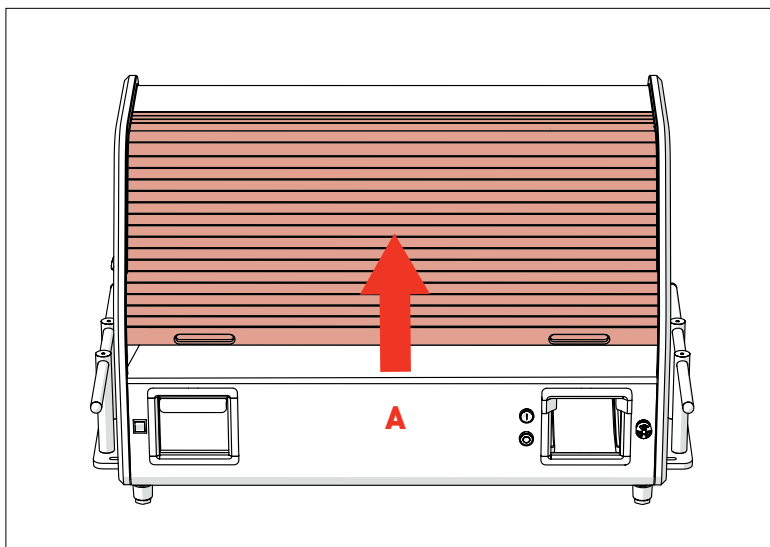


- | | | |
|---|---------------------------|---------------------------|
| 23. Pad Hopper & Pad Plate | 28. Black Bay | 34. USB Hub |
| 24. Dump Drawer | 29. MCI Power Supply Tray | 35. MCI |
| 25. Pad Head | 30. Flexible Keyboard | 36. UV Light |
| 26. Tool Kit (Hex keys: 2mm, 2.5mm, 3mm, 5mm) | 31. MCI Power Supply | 37. Fluorescent Lights x2 |
| 27. MCI Arm | 32. IEC Power Lead | 38. Safety Gloves |
| | 33. ROTOR+ Power Lead | |

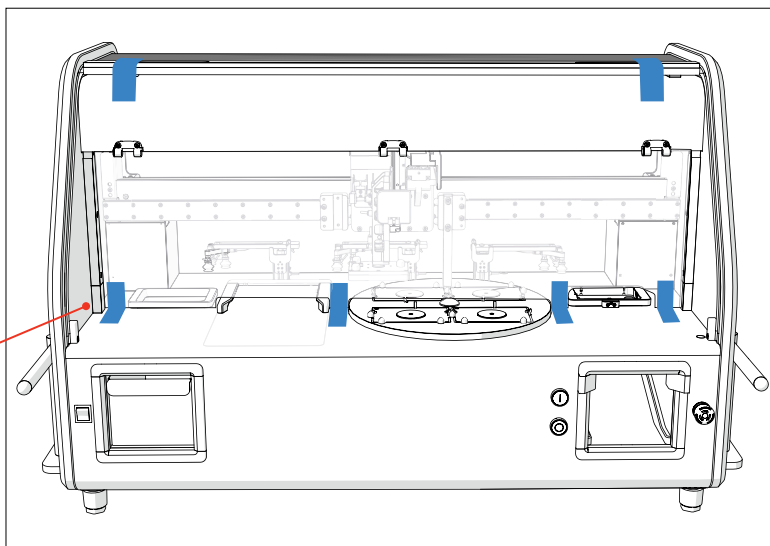
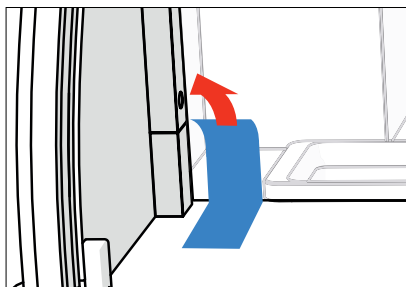
INSTALLATION

1. Remove transit tape

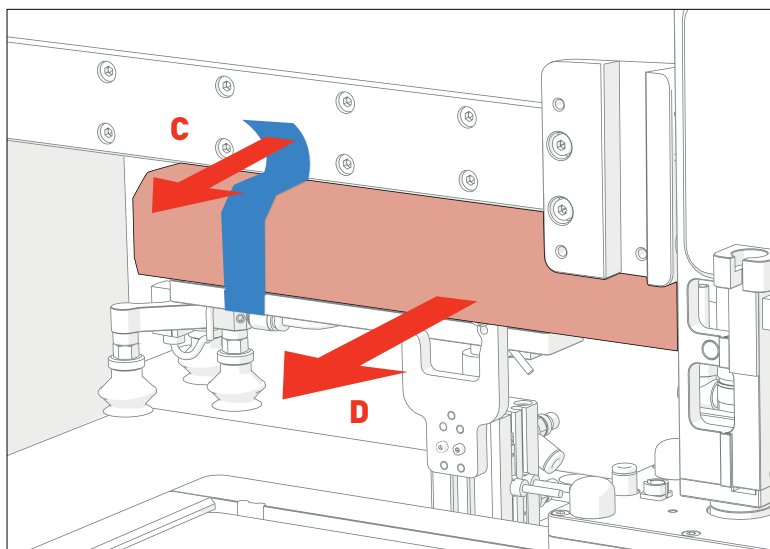
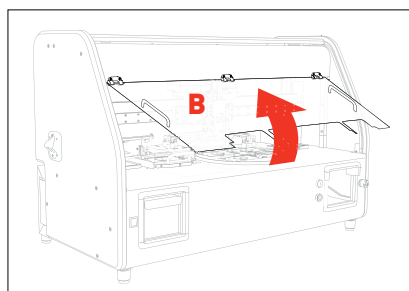
- Open the roller door [A].



- Remove all of the blue transit tape from the screen.

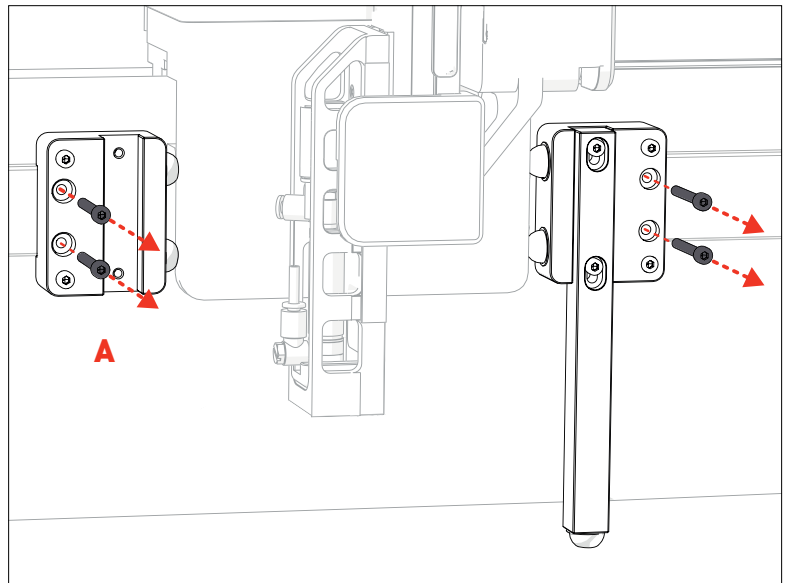


- Open the screen [B]. Magnets will hold it open.
- Remove the transit tape from inside the ROTOR+ [C] and the transit cardboard [D].
- If you purchased a Stinger, remove that box from this location and set aside.

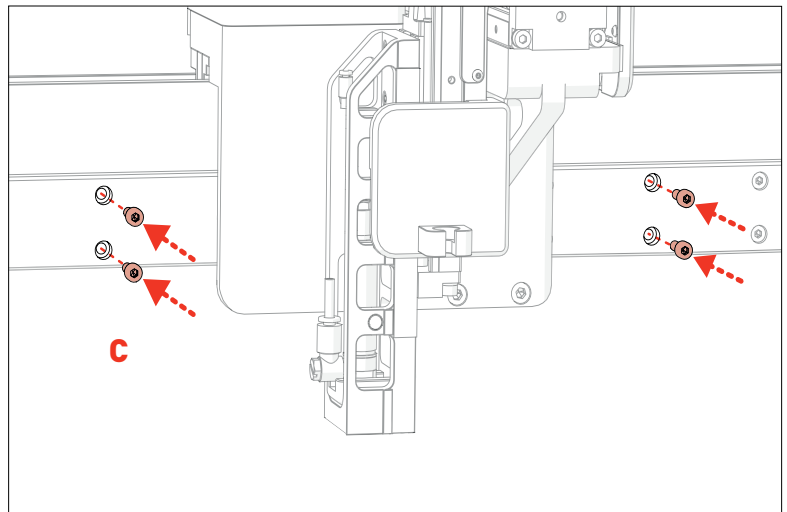
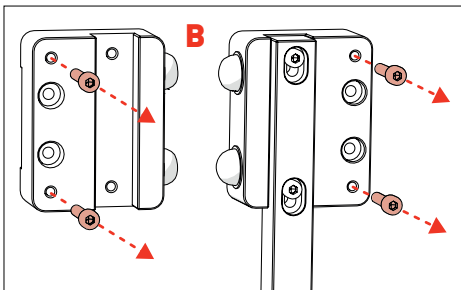


2. Remove internal transit brackets

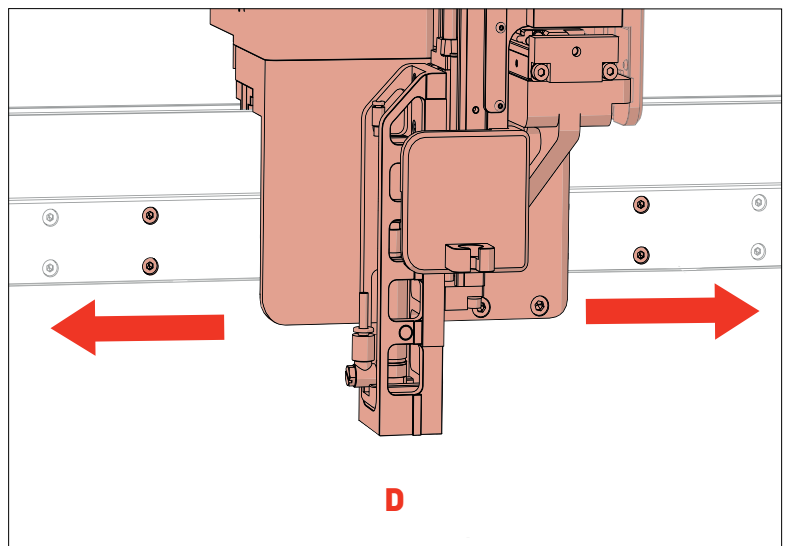
- Using the 3mm Hex key, remove the 4 black bolts from the red transit brackets (A).
- Remove the red transit brackets.



- Remove the 4 silver bolts indicated below from the transit brackets (B). These bolts are painted with red inside the hex hole.
- Install these 4 bolts into the ROTOR+ where the transit brackets were previously attached (C).
WARNING: Do not over tighten.



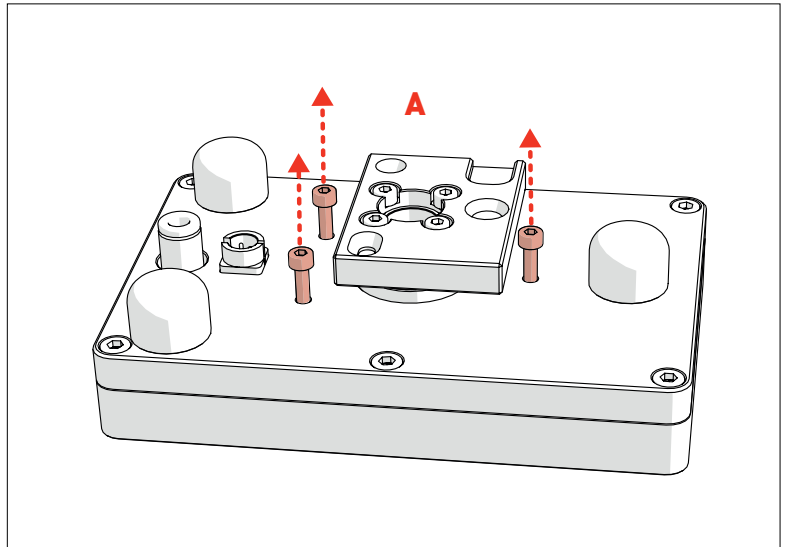
- Gently move the carriage arm to the left and to the right to ensure the bolts are installed correctly (D).
- If the carriage arm catches on the newly installed bolts, retighten and check again.



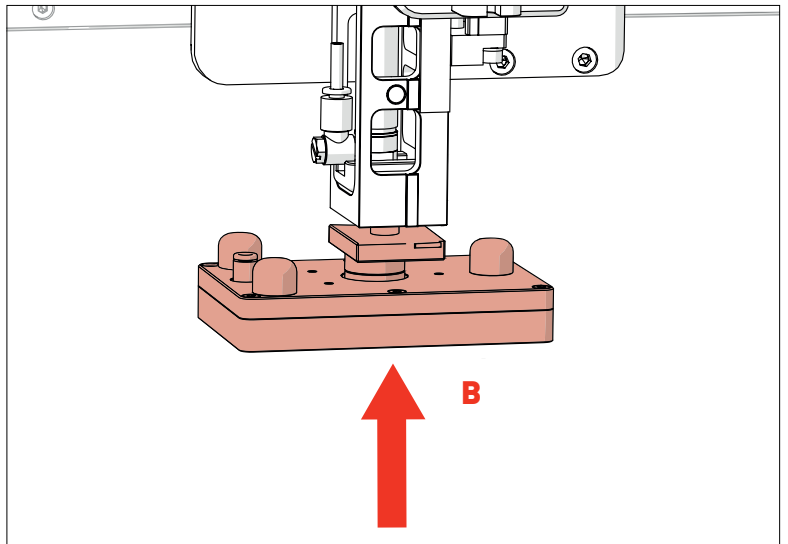
INSTALLATION

3. Set the pad head

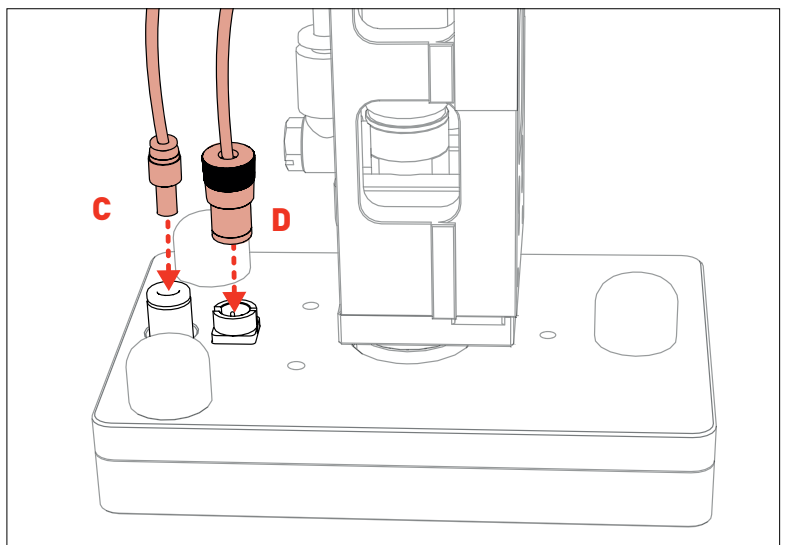
- Remove the Pad Head from the top accessories box.
- Remove the 3 red screws from the Pad Head using the 2mm hex key (A).
- Store these screws in the ROTOR+ toolkit.



- Carefully insert the Pad Head onto the base of the carriage arm (B).
- **WARNING:** The pad head is magnetised. Make sure you have a good grip to ensure a gentle attachment.

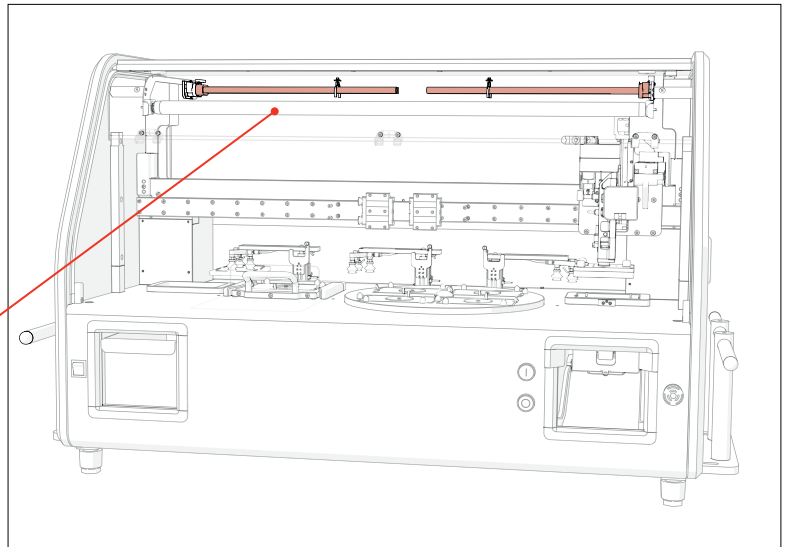
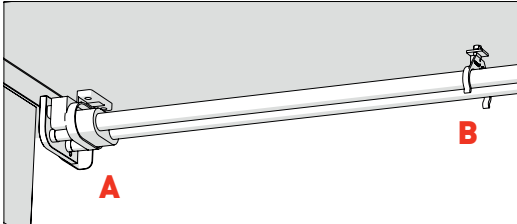


- Carefully attach the Air tube (C) and the Power Cable (D) into the Pad Head as shown.

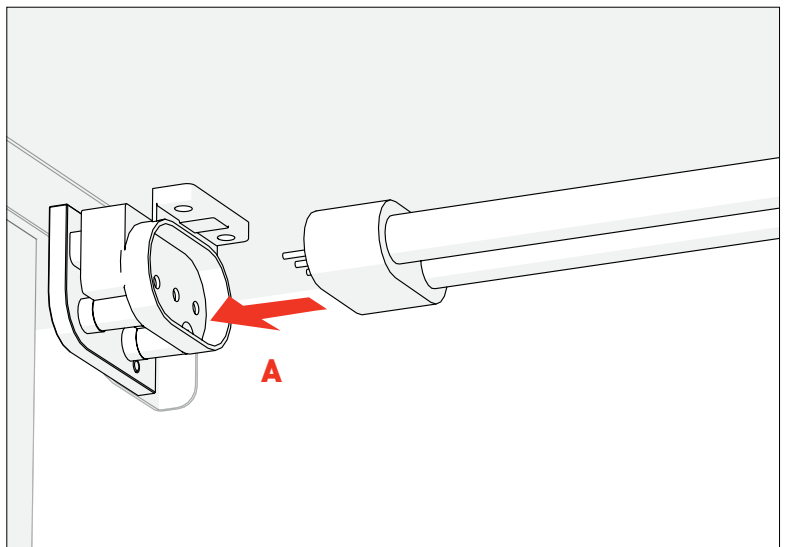


4. Install the fluorescent lights

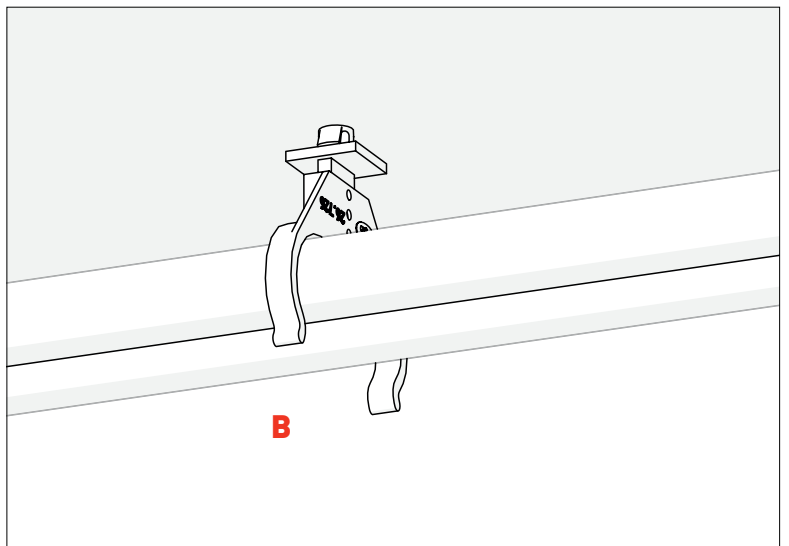
- **WARNING:** Wear the provided gloves when handling the fluorescent lights.
- The fluorescent lights need to be fitted into the back corners of the ROTOR+ interior.



- Gently insert one of the fluorescent lights into the light socket (A).



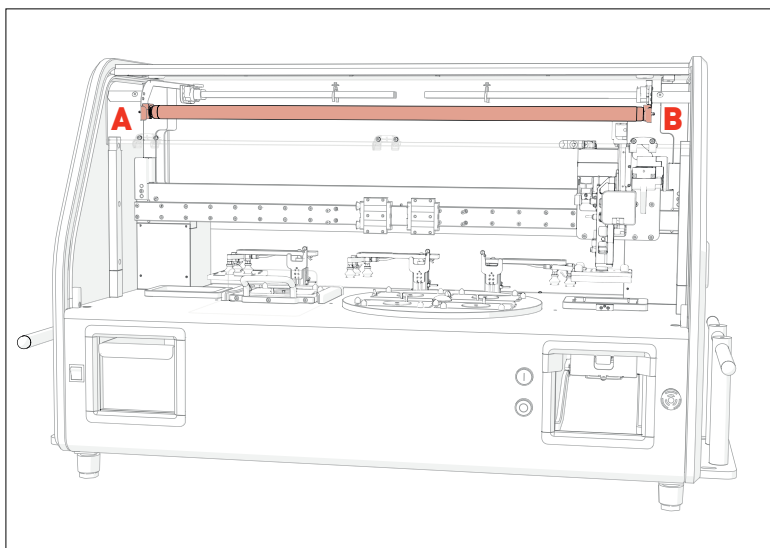
- Carefully push the other end of the light into the support clip until it clicks into place (B).
- Repeat these steps for the other fluorescent light on the opposite side.



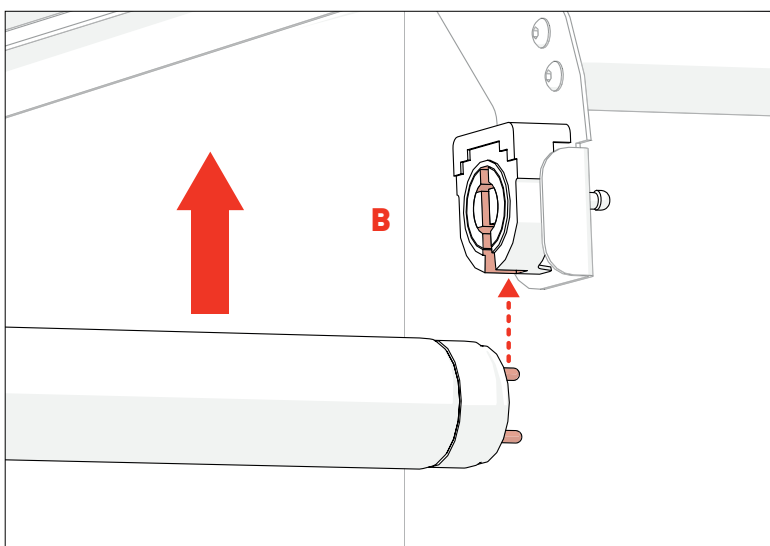
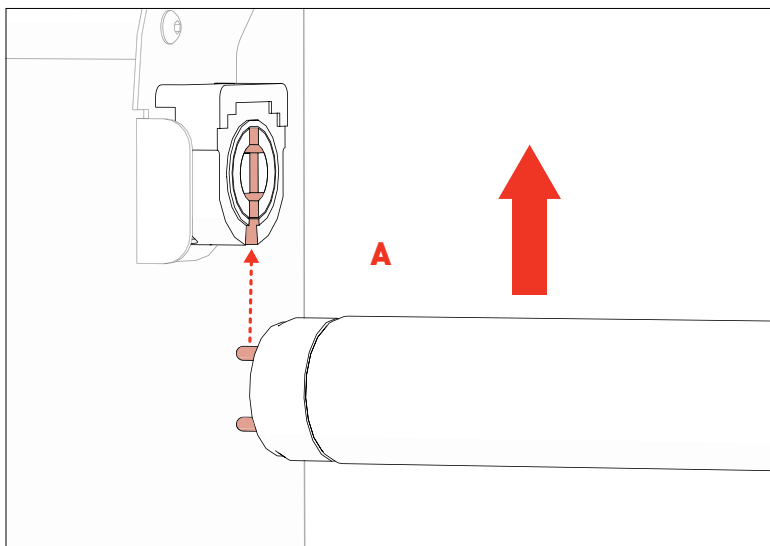
INSTALLATION

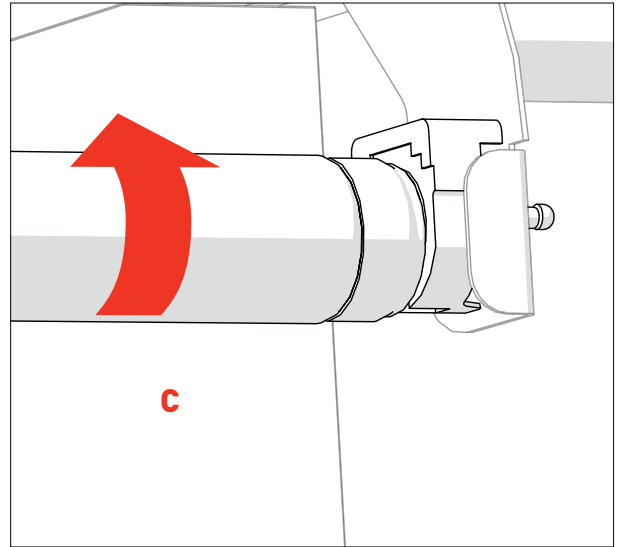
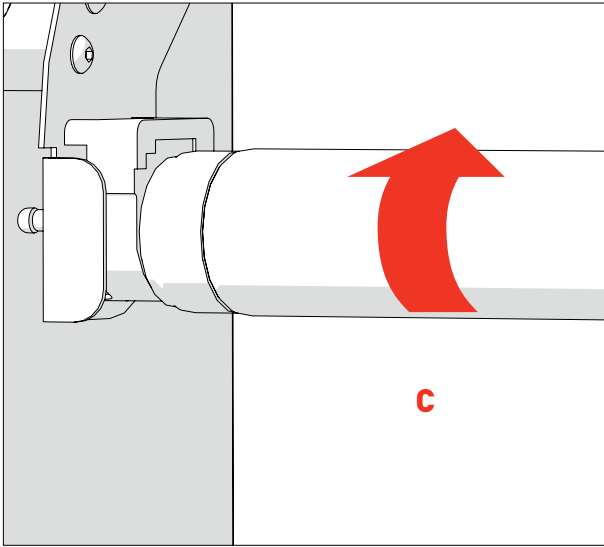
5. Install the UV light

- **WARNING:** Wear the supplied gloves when handling the UV lights.
- The UV light need to be fitted into the top front of the ROTOR+ interior. This can be a little tricky to see.



- Line up the pins on the left (A) and right (B) side of the UV light with the socket slots.
- Carefully slide the light fully into place.
- Rotate the light 90° to lock it into position (C).

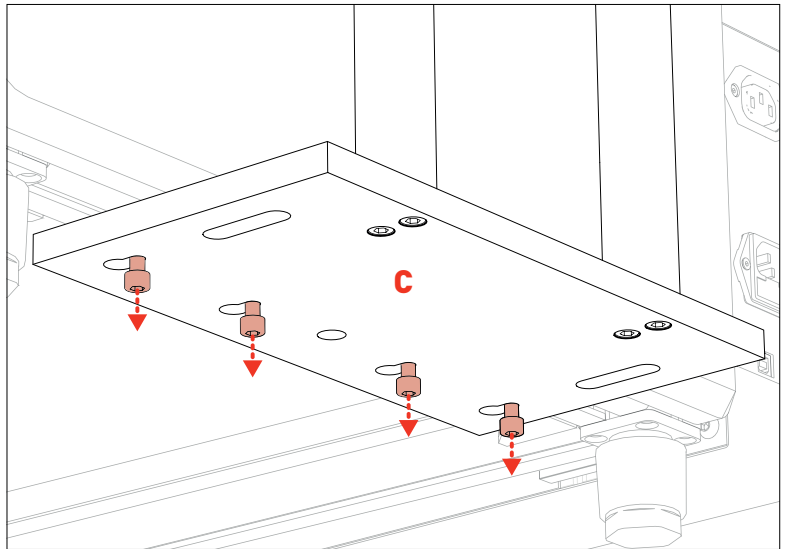
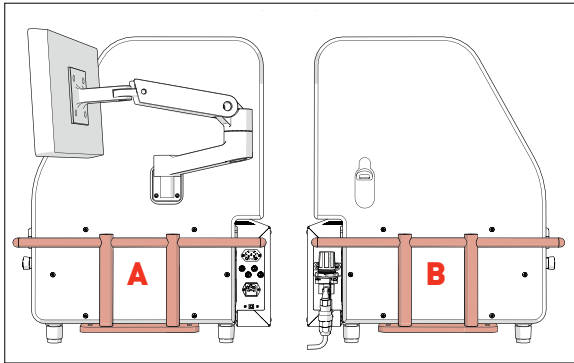




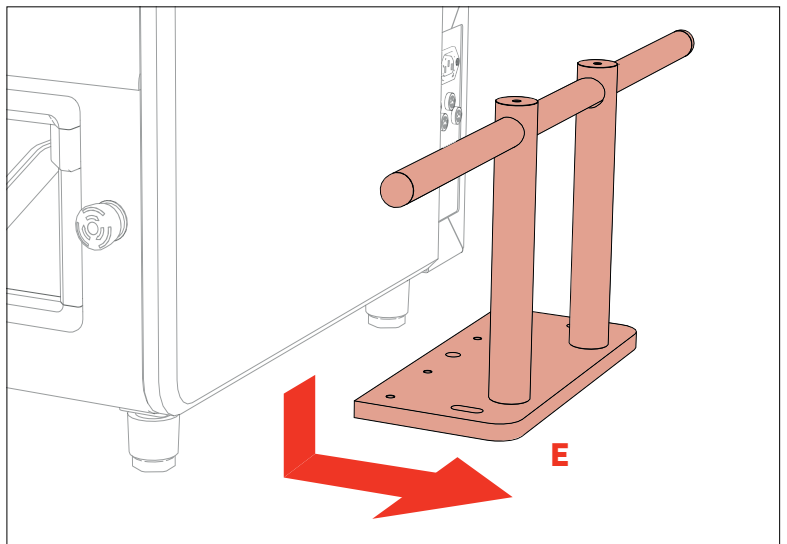
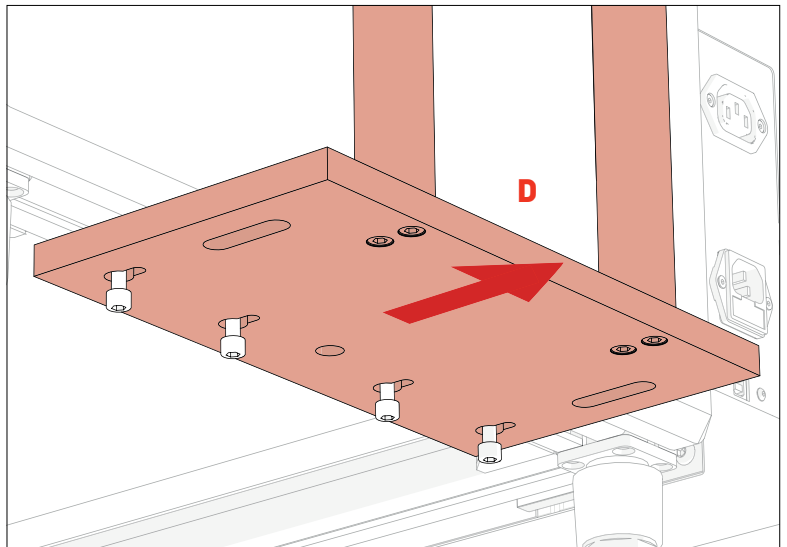
INSTALLATION

6. Remove side transit brackets

- The transit brackets are located on each ROTOR+ side panel (A & B).

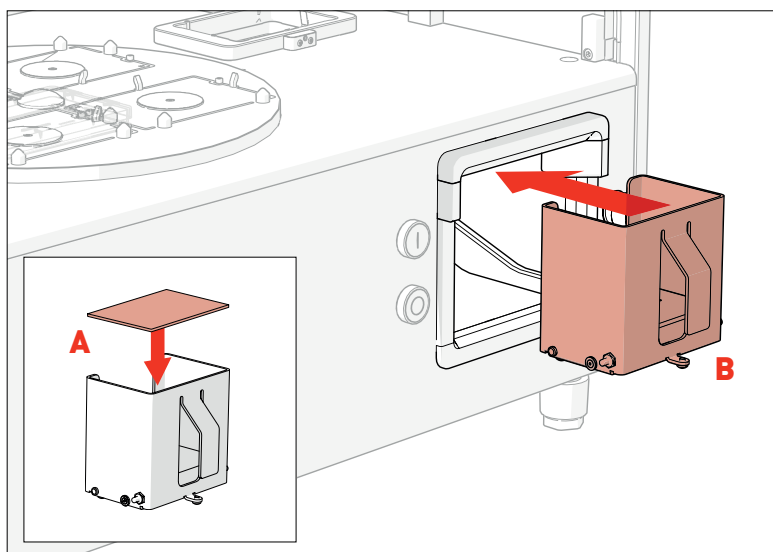
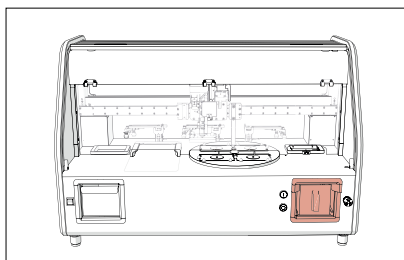


- Use the 5mm hex key to loosen the 4 bolts, located under the ROTOR+, that attach the bracket to the frame (C) and slide the bracket forward (D).
- The bracket can now drop down from the bolts and be removed (E).
- Repeat these steps for the transit bracket on the other side.
- NOTE: Keep all transit brackets in a safe place incase your ROTOR+ needs to be moved in the future.

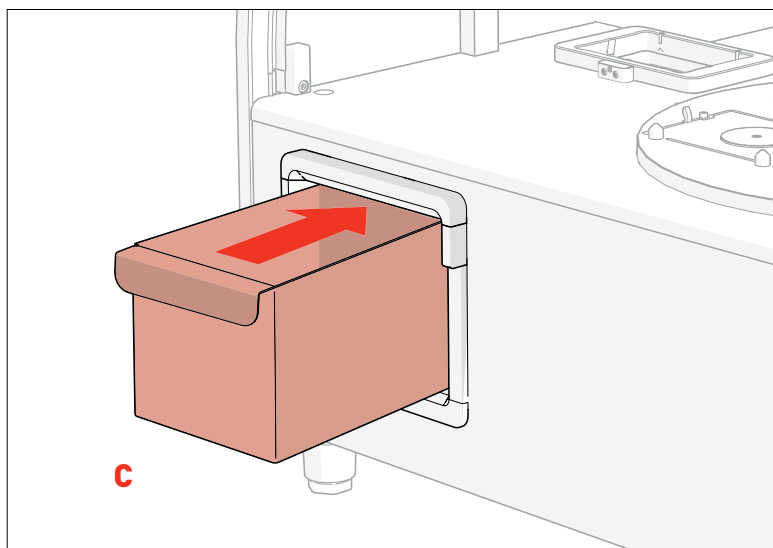
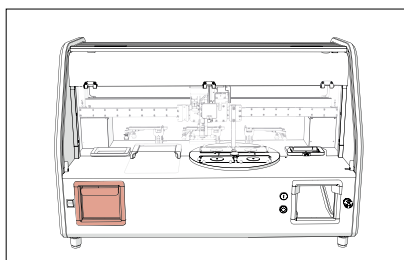


7. Insert pad trays

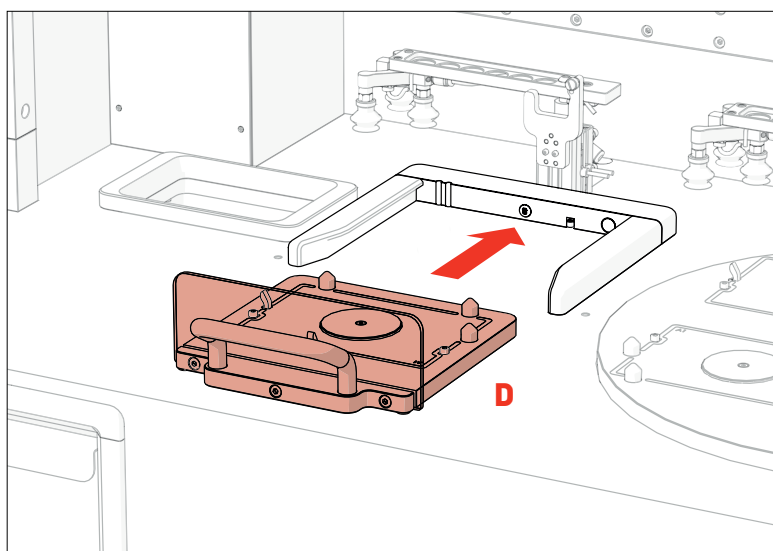
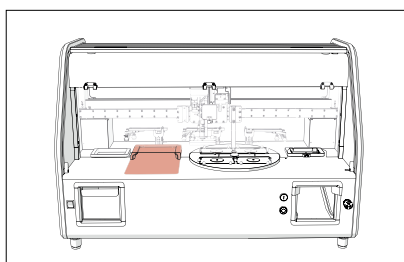
- Remove the Pad Hopper from its packaging and insert the Aluminium Pad Plate (A) into the Pad Hopper.
- Place the Hopper into the hopper bay (B).



- Place the Dump Drawer into the dump bay (C).



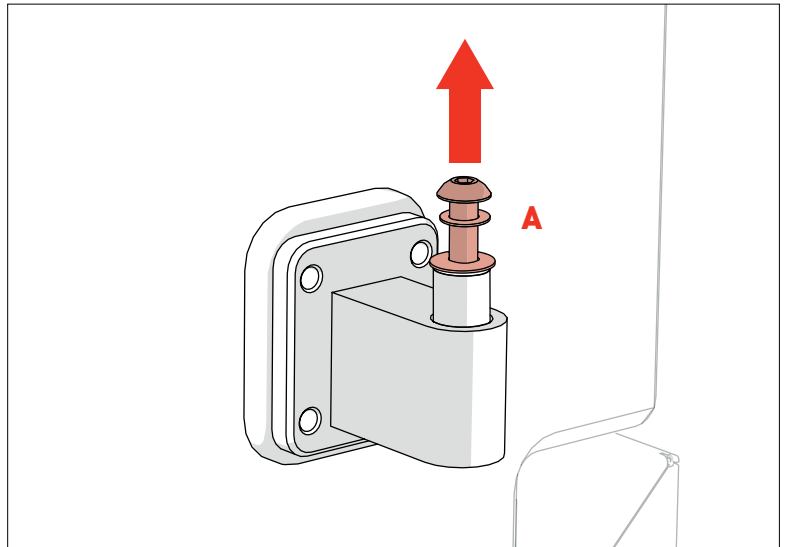
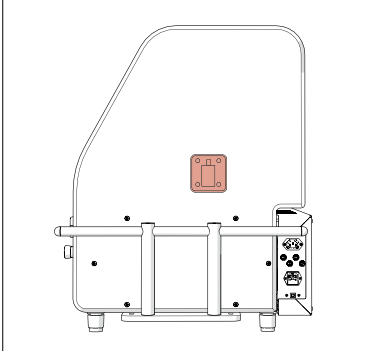
- Insert Black Bay into the ROTOR+ (D).



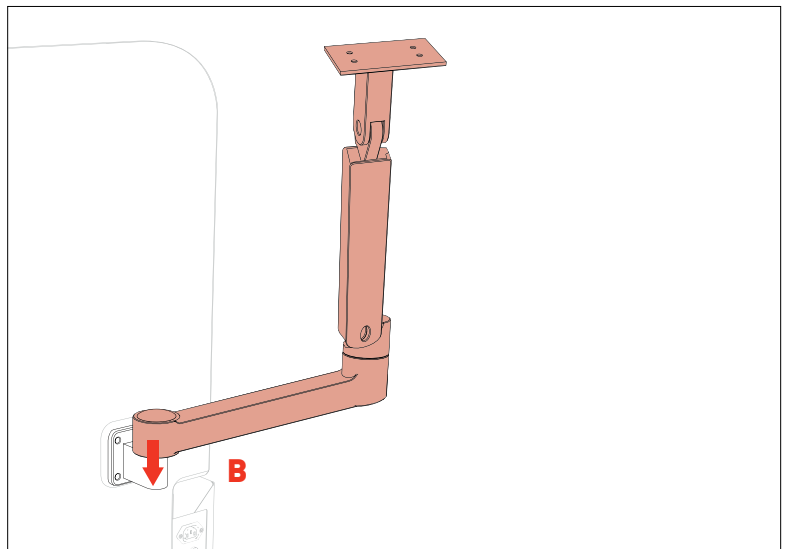
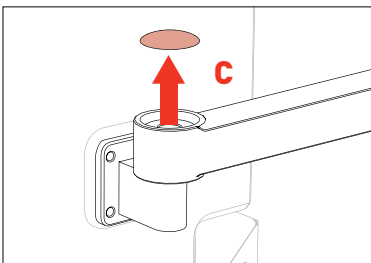
INSTALLATION

8. Attach the MCI

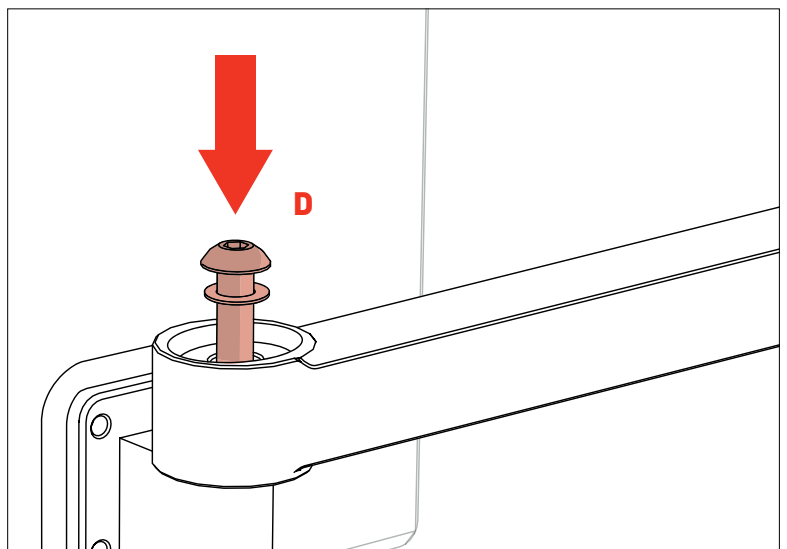
- Remove the pivot screw and washers from the side mount (A) using the 5mm hex key.



- Slide the MCI arm onto the side mount (B).
- Remove the pivot screw cover from the MCI arm (C).

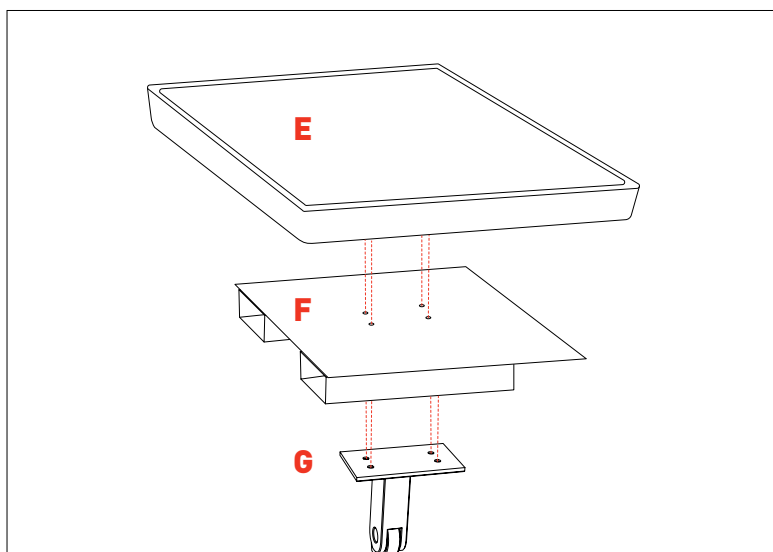


- Replace the pivot screw and washer (D). Tighten enough that the arm is secure but still mobile.

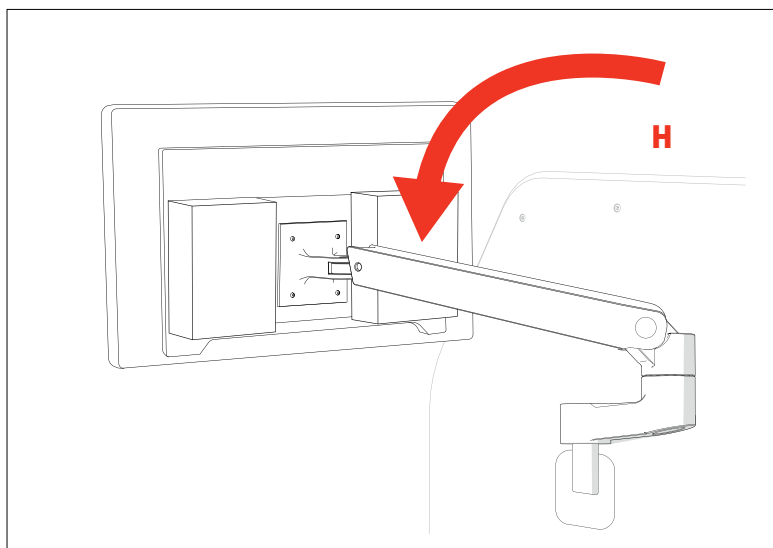


- Use the 4 MCI screws (attached to the MCI) to assemble the MCI (E), power supply tray (F) and the MCI arm (G).

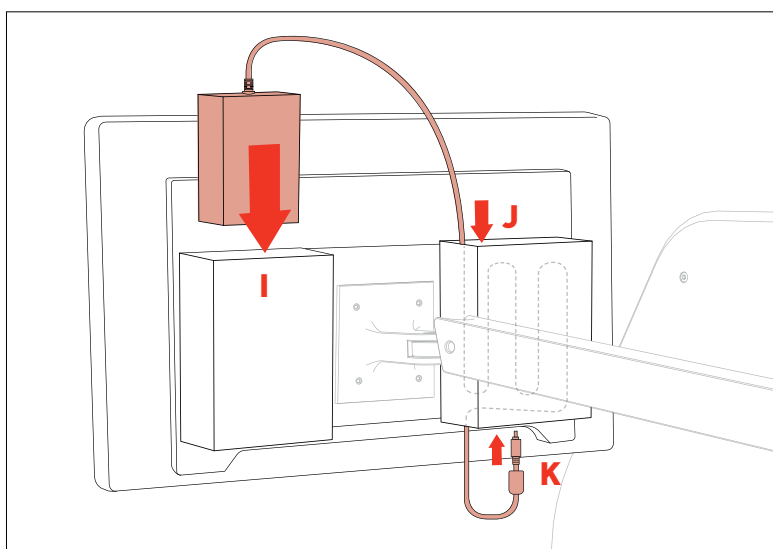
- NOTE: We recommend using 2 people. 1 to hold the MCI securely while the other tightens the screws.



- Once assembled, gently lower the MCI screen into position (H).

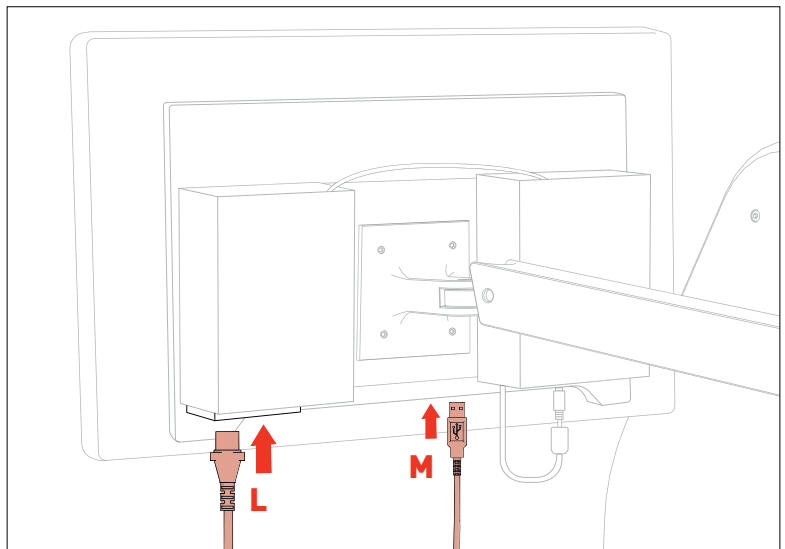
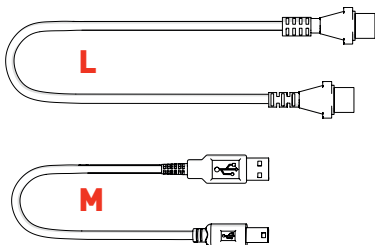


- Place the MCI power supply into the left bay (when viewed from behind) of the MCI tray (I).
- Feed the lead through the right bay from top to bottom (J).
- Plug the lead into the bottom of the MCI (K). Tuck any lead slack back into the right bay.

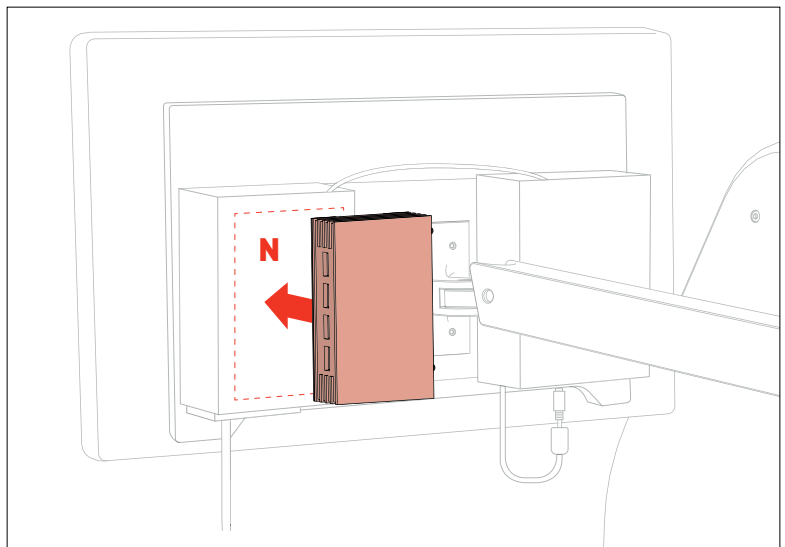


INSTALLATION

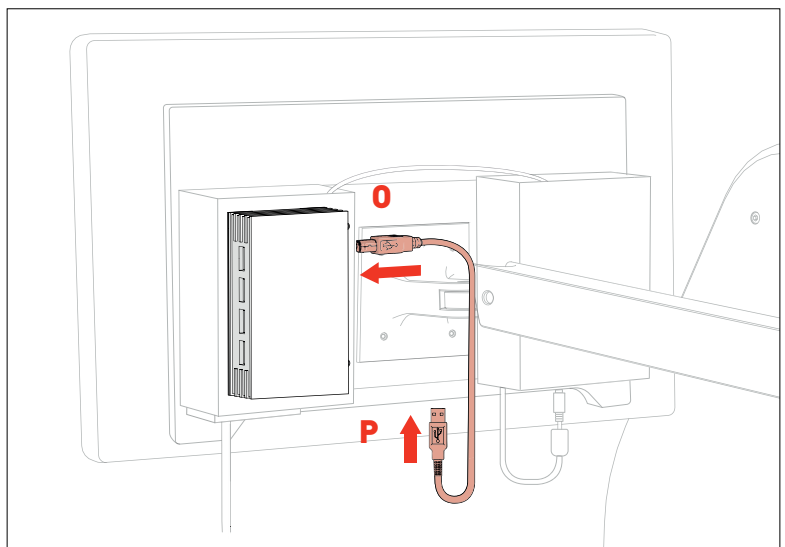
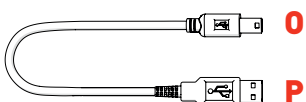
- Plug the IEC power lead into the bottom of the power supply (L).
- Plug the first USB cable into the bottom of the MCI (M).



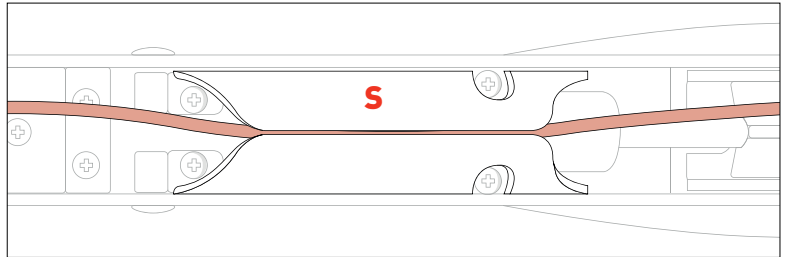
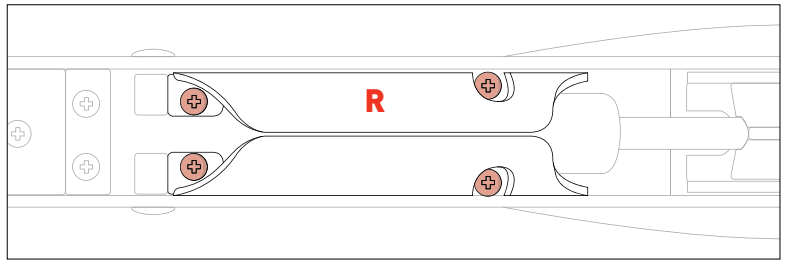
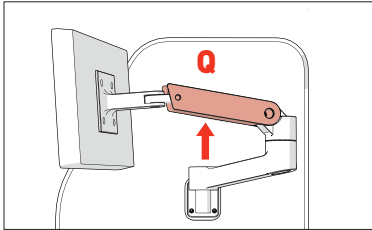
- Remove the USB Hub tape backing paper.
- Attach the USB Hub to the back of the MCI tray. Ensure the 4 USB ports are facing away from the MCI arm as shown (N).



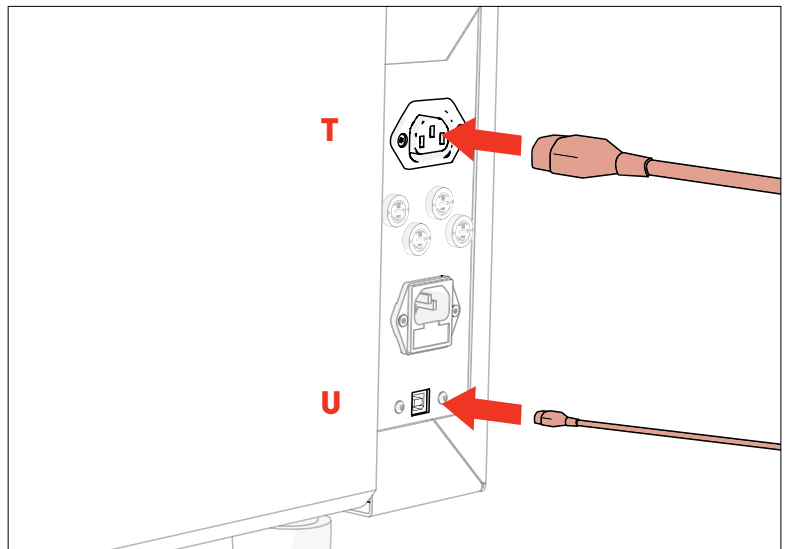
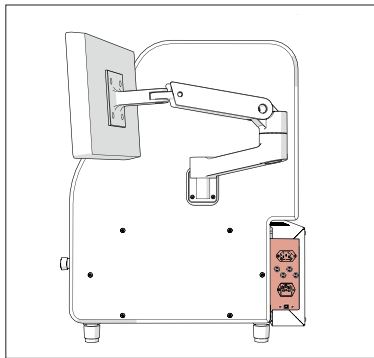
- Take the second USB cable and plug one end into the Hub Box (O).
- Plug the other end into the base of the MCI (P).



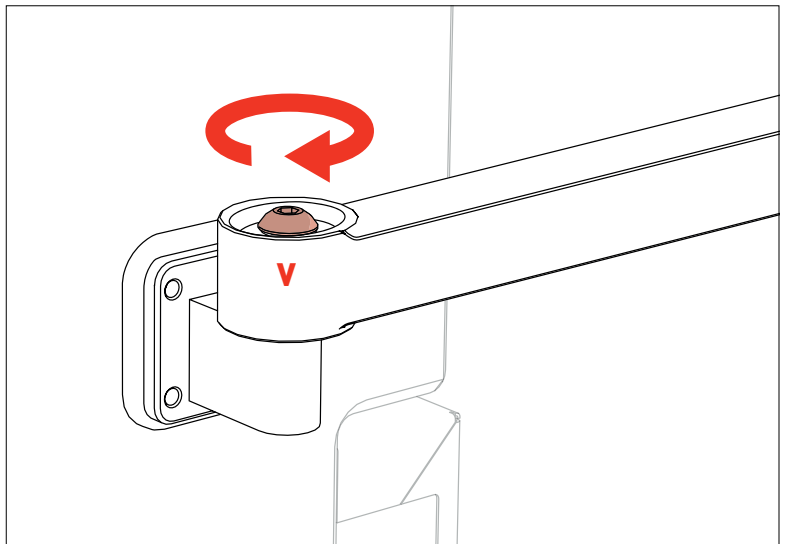
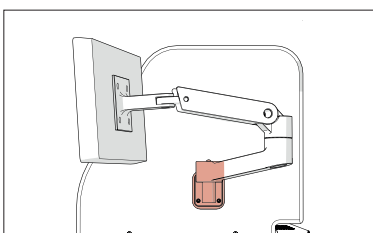
- Locate the cable clip under the MCI arm (Q). Use a Phillips head screwdriver to loosen the 4 cable clip screws (do not remove) (R).
- Slide the IEC power lead and USB cable into the cable clip and retighten the screws (S).
- NOTE: It's wise to cable tie the lead in various places along the arm to keep it tidy. Make sure to allow enough slack to easily move the arm.



- Connect the power lead to the ROTOR+ power socket (T).
- Connect the USB cable to the USB socket on the same panel (U).

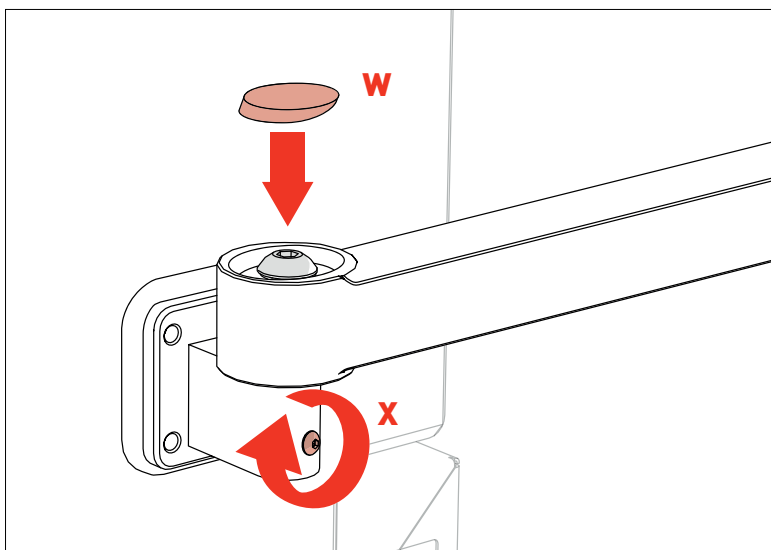


- Place the MCI screen in a comfortable working position.
- Fully tighten the pivot screw (V). Give the screen a tap to check it doesn't move.



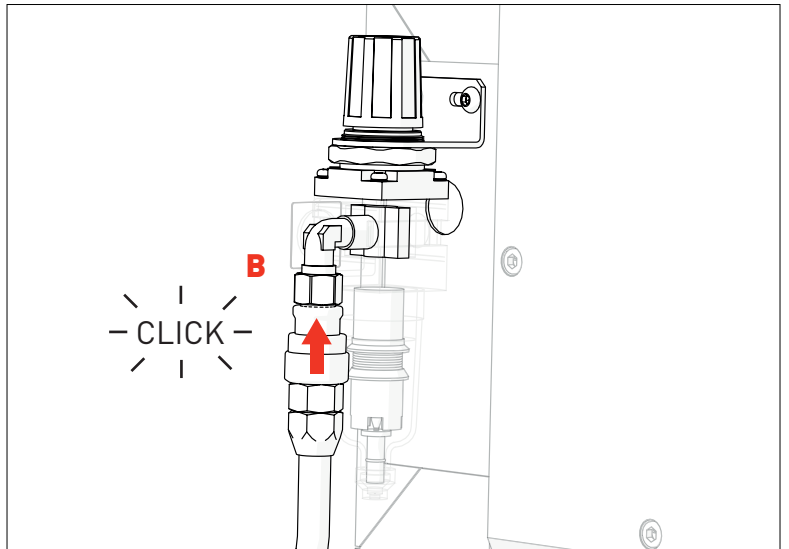
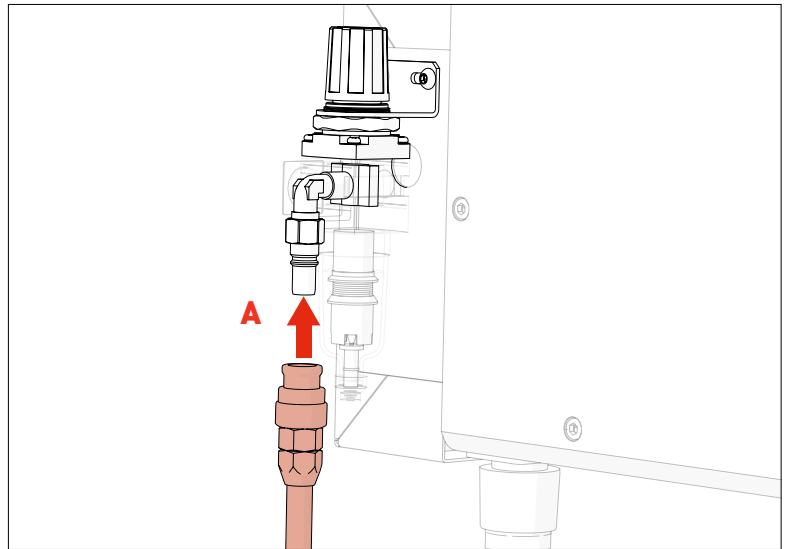
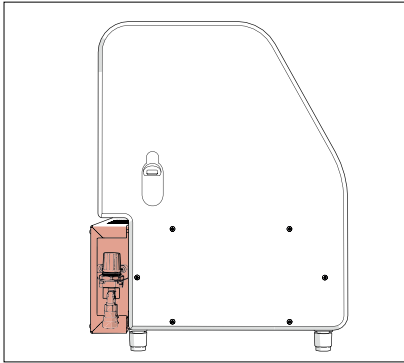
INSTALLATION

- Fit the pivot screw cover (W).
- Using the 2.5mm hex key, tighten the grub screw on the MCI arm mount (X).



9. Install Airline

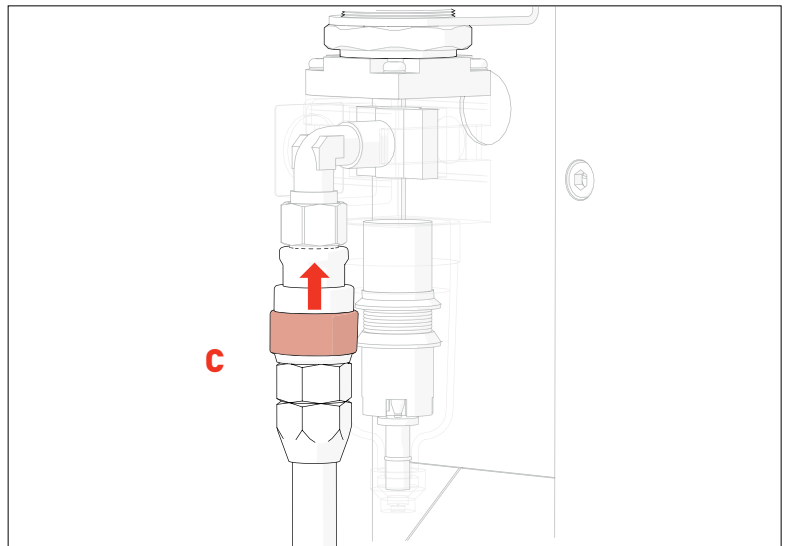
- Connect your air line to the ROTOR+ airline input (A). The connection is the same for both mains airline or compressor.
- Push until clicked into place (B).
- NOTE: If there's air in the tube there may be some resistance. If you are having trouble, remove the airline and check inside the connector. There is a plastic sleeve inside which should be in line with the hole.



- Lock the connector in place by pushing the sleeve up (C).
- Check out our video guide to installing the airline here:



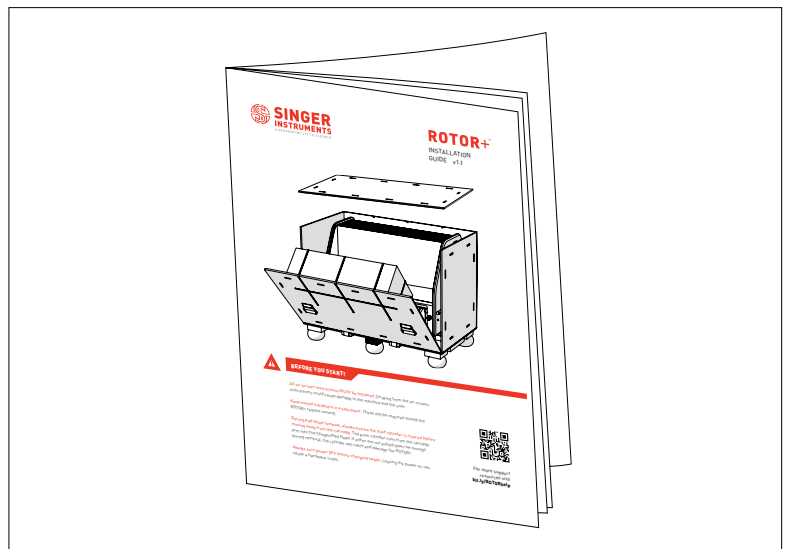
<http://bit.ly/ROTORairline>



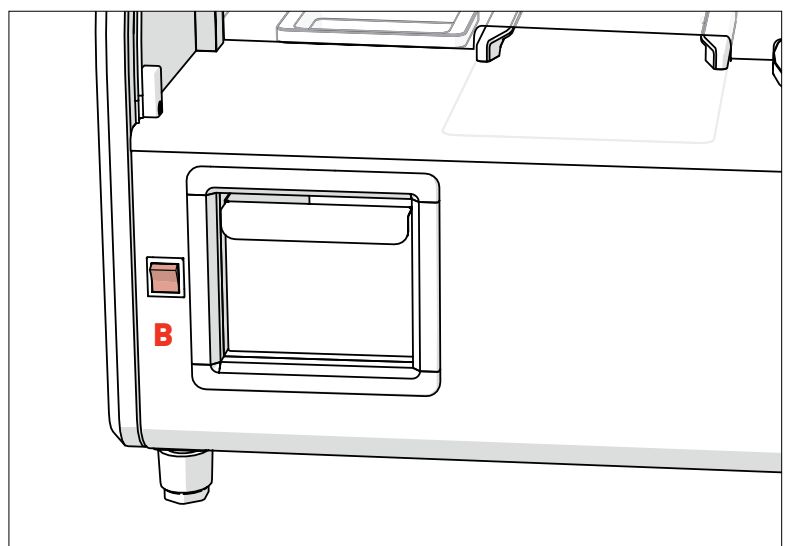
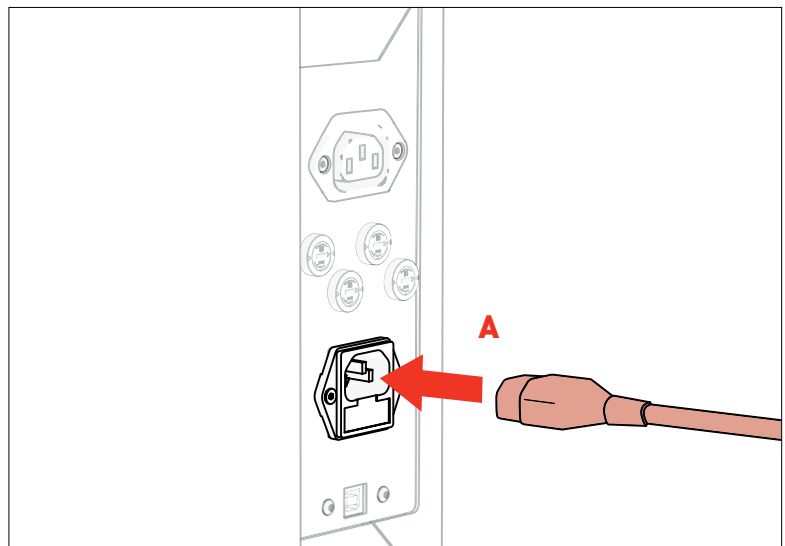
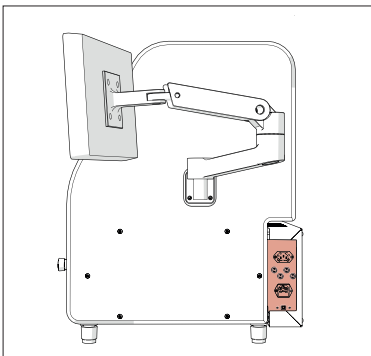
INSTALLATION

10. Power up

- Before installing the mains power, just have a quick check back through this guide and ensure everything is fitted correctly.



- Insert the mains power lead into the ROTOR+ (A) and the other end into a reliable power source.
- Turn on the power switch (B).

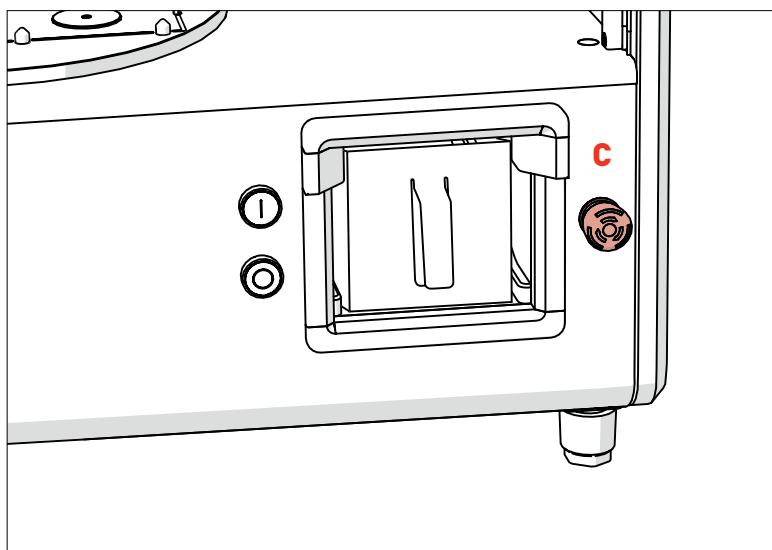


- The ROTOR+ lights will switch on and the MCI screen will boot up. If this doesn't happen, check that the emergency stop switch is released (C).
- NOTE: If there is a sudden loss of power after starting the ROTOR+, it is likely that the electrical safety switch for the main supply to the ROTOR+ has been tripped. Please speak to your lab's electrician to reset and/or replace the trip with a higher rating.

Check out your **Pre-installation Guide** for more power supply information:



<https://bit.ly/ROTORPreInstall>

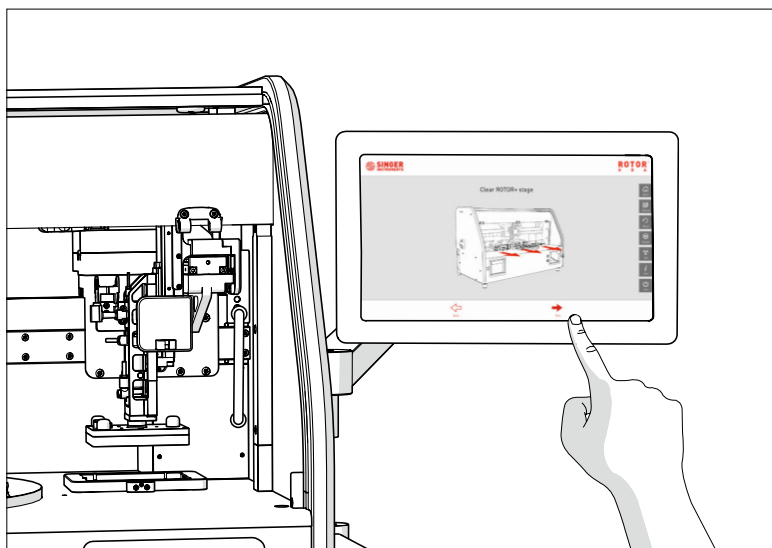


11. Go forth and do science!

- Your ROTOR+ is now ready to use! Simply follow the on-screen instructions to get started.
- Check out the **User Guide** for basic ROTOR+ help:



<https://bit.ly/ROTORGuide>



12. Confirm your installation online

- Once you have got your ROTOR+ up and running, please make sure to fill out the online **Self Installation Confirmation Form**:



<http://bit.ly/installconfirmation>

The screenshot shows the SINGER INSTRUMENTS website with the 'SUBMIT A REQUEST' form. The form includes fields for 'YOUR EMAIL ADDRESS', 'CUSTOMER NAME', 'LAB NAME/PI NAME', 'INSTITUTE / COMPANY NAME', 'COUNTRY', and 'SELECT INSTRUMENT INSTALLED'. There are also links for 'Submit a request' and 'Sign in'.



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